STOCKTON STREET
CAMBRIDGE 83MM F.T.B.
036 (PC)

Effective Date: June 6, 1983

CC

FILTER SPECIFICATION FOR CAMBRIDGE 83MM F.T.B.

Filter Rod - 4 Up, 126mm Length

Plug Maker - KDF-2/AF-1

Tow - 2.1/60,000 #10; P.M. Material Code 05-805-A(EAST) ONLY

Plasticizer - Triacetin PZ 9.9% of Dry Weight; P.M. Material Code 05-800-A
9.78 gms/100 126mm Rods

Plug Wrap - Schweitzer 360-MX2; 26.5mm x 4000m; P.M. Material Code 06-900-A

Glue Lines - None

Lap Adhesive - Fuller HM 8229C; P.M. Material Code 62-912-A

Circumference - 24.70mm (Laser)

Resistance to Draw - 126mm Rod - 44.0 inches of water (TOTAL ENCAP)
31.5mm Plug- 11.0 inches of water (Undiluted)

Dry Weight -108.63 gms/100 126mm Rods

Wet Weight -118.41 gms/100 126mm Rods

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Approved By: JScrichton
Operations Service

/dyd

This supersedes specification dated Nov. 13, 1980. Reason for change:
1. Plasticizer changed from C-111-X; P.M. Material Code 05-832-A to Triacetin PZ; P.M. Material Code 05-800-A
2. Adhesives updated

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